

# THE FASTENER COMPANY BOLTS SCREWS RIVETS



# **HISTORY**

1975. 05	Founded 'Sejong material'
1982. 04	Changed the Company name as 'Sungwon Ind'
1987. 03	Start business with Visteon Halla
1989. 06	Start business with Mando Corporation
1996. 10	Founded logistic warehouse in Daejoen
2003. 05	Acquired HMC/KIA SQ Hardware Certificate(Forging)
2004. 11	Adopt ERP System
2005. 11	The first Compressor Housing Bolt production and supply
2005. 12	Acquired ISO14001/TS16949 Certification
2010. 08	Adopt Production Information system
2011. 10	Developed the new bolt for SK innovation's Battery pack and apply to mass-production
2013. 08	Move to new plant with Automatic Warehouse
2014. 10	Acquired HMC/KIA SQ Hardware Certificate-'S' grade
2014. 10	Development of ESW Compressor Housing Bolt and apply to mass-production
2016. 05	Completed development of standard computerized system and apply to mass-production
2017. 10	Changed the Company name as 'Sungwon Ind Corporation'
2018. 09	Acquired IATF16949 Quality Management Systems Certification
2018. 12	Awarded One Million-Dollar Export Tower

# **PRODUCTION CAPACITY**

# **CERTIFICATION**

**■ Total Product** 

4,400 tons

■ Main Products Capacity

Compressor Housing Bolt 40 Million pcs

Screw/Bolt 610 Million pcs IATF 16949: 2016

Date of Registration : Sep. 21th. 2018

ISO 14001 : 2015

Date of Registration : Nov. 25th. 2005

H/W SQ Certificate

Date of Registration : Mar. 21th. 2013

# **BUSINESS PARTNERS**



# **MAIN PRODUCTS**

# **■** BOLTS



# ■ Compressor Housing Bolt

#### Purpose

Applicate to compressor housing of automotive part

#### Spec

Head Type : Socket / Flange

Thread: M5 ~ M10

Length Range: 100 ~ 200mm



# ■ Flange H/D Bolt

## Purpose

Applicate to automotive part of compressor mounting, manifold

#### Spec

Thread : M5  $\sim$  M12 Length Range : 5  $\sim$  200mm



# **■** Socket Bolt

# Purpose

A strong bolt for fastening automotive part and compressor manifold

#### Spec

Type: Hex/6-Lobe, Set Screw

Thread: M5 ~ M12 Length Range : 5 ~ 200mm



# **■ Sems Bolt**

# Purpose

Applicate to FEM and radiator

## Spec

Type: Hex/6-Lobe, Set Screw

Thread: M5 ~ M12 Length Range : 5 ~ 200mm

# **MAIN PRODUCTS**

# ■BOLTS/SCREWS



# **■ Stud Bolt**

## Purpose

Connections to hose pipe, etc.

#### Spec

Type: Hex/6-Lobe, Stud Thread: M6 ~ M8 Length Range : 20 ~ 80mm



# Screws

## Purpose

Loosening prevention for injection molding

#### Spec

Head Type: Truss, Flange, Pan, Bind, Wrench Thread: M2 ~ M6.5, M/S, Tapping, FT Etc

Length Range: 5 ~ 40mm

# **MAIN PRODUCTS**

# **■** ETC



# **■** Rivet

# Purpose

Uses for fixing between dissimilar products

## Spec

Type : Flat Head, Hollow Pin

Size : Φ2.2 ~ Φ10

Length Range : 5 ~ 61mm



# **■** Pin

#### Purpose

Locating or connection the components

#### Spec

Type : Forging Pin, Machining Pin

Thread :  $\Phi$ 3 ~  $\Phi$ 7

Length Range : 5 ~ 50mm



# **■** Forging Parts

## Purpose

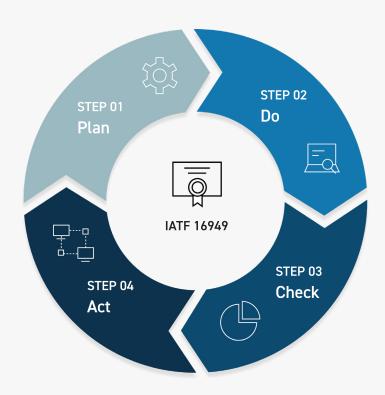
Transfer actuator power

### Spec

Type : Geared, Bushing

Size : Φ3 ~ Φ11

# **QUALITY MANAGEMENT SYSTEMS**



Quality Management Systems of our company is based on IATF16949. Through this, we realize defect prevention, reduction in fluctuation and waste. Furthermore, through LPA(Layered process audit) and 6 sigma activity, we are on positive way to challenges zero defect and reduces costs.

# STEP 01

# Plan

-Understanding of Quality Management System -Understanding of process and interaction -Setting a general standard for process operation

# **STEP 03**

# Check

-Monitoring/Measurement/Analysis of the achievement

# **STEP 02**

# Do

-Providing sources and information for process operation

# **STEP 04**

# Act

-Continuous improvement and immediate step

# **LABORATORY EQUIPMENT**



**Axial Force Tester** 

Testing and measuring coefficient of friction, torque and tightening angle relation



X-Ray Fluorescence Spectrometer

Measuring thickness of plating



**Projector** 

Measuring the appearance of product



Vickers/Rockwell Hardness Tester

Measuring a hardness (surface, core), carbonization depth



#### **Spark Emission Spectrometer**

Raw material component analysis Wavelength range : 160nm~800nm



#### 3-Dimensional Coordinate Measuring Machine

Measurement of differences in geometric tolerance such as concentric, seismic, and flat surface



# **Universal Testing Machine**

Tester for the tensile strength and compressive strength of materials (5ton,30ton)



Salt Spray Tester

Tester for corrosion resistance of plating

# **PRODUCTION FACILITIES**



# **MANUFACTURE PROCESS**

## **COLD FORGING**

Process for making a shape of bolt and head out of material formed as a wire

## **ROLLING**

Process of makingthe material after forging for making thread pitch on the surface

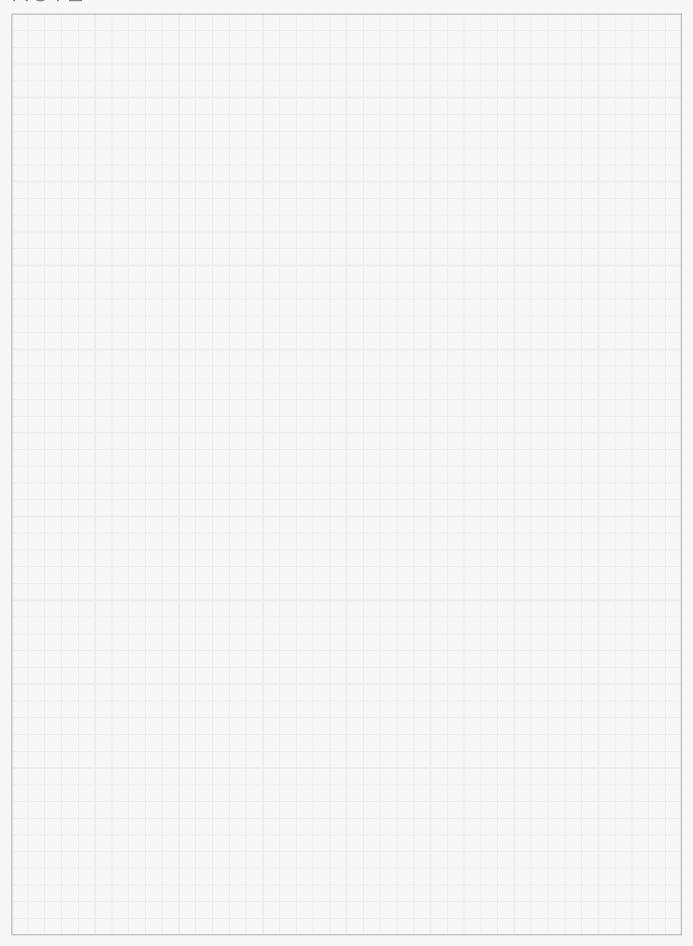
## **HEAT TREATMENT**

Hardening the fastener through Q/T furnace

## FINISHING

For giving better resistance to corrosion and making good shape of surface

# NOTE







## **HEAD OFFICE**

## **BRANCH**

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